

CEE-BEE REMOVER A-215

by Cee-Bee®



d a t a s h e e t

CEE-BEE REMOVER A-215 is a diphase, solvent-base, alkaline cold-tank paint and carbon remover.

BENEFITS

- A very effective paint and carbon remover containing phenol.
- The upper water-base phase, used to reduce evaporation, also strips paint.
- Long tank life when properly controlled.
- Safe for use on most common aircraft structural metals, including high strength steel, stainless steel, mild steel, aluminum and magnesium.
- Low vapor toxicity. Low odor.
- Surfactants biodegradable.

CONFORMS TO

- **BOEING D6-17487, BAC 5725**
- **DOUGLAS CSD-1**
- **GREENWICH AIRMOTIVE**

**NOTE: To place an order, call or FAX Customer Service at
800-932-7006 / FAX 1-216-441-1377
Cee-Bee Remover A-215 Product Code # 23016**



NOTES PRIOR TO HANDLING

Before using your McGean-Rohco Inc. products, all safety and operating instructions should be read and understood. If you have any questions, please contact your McGean-Rohco representative before proceeding.

USE PROCEDURES

Use full strength in a mild steel tank at 55-90° F. A freshly charged tank should not be used for several hours to allow the water-base phase to float to the surface.

1. Immerse parts completely into the lower layer.
2. **Warning!** Do not allow the parts to remain at the interface between the upper and lower layers for an extended period of time.
3. Soak until paint, carbon and/or soils have been penetrated. Soak time will vary from a few minutes to several hours depending upon the type and thickness of the coating to be removed. Parts can be lightly brushed to speed removal.
4. When cleaning is complete, remove parts, allowing excess solution to drain back into the tank.
5. Rinse thoroughly with an air-boosted water spray or dip in air-agitated, overflowing clean water.

CONTROL

1. Check water seal approximately weekly and maintain upper water-base phase at 3” to 16” by additions of water, depending upon the geometry of the tank. Do not allow this phase to exceed 25%.
2. Check pH approximately weekly and maintain pH at 10.5 to 11.5 by additions of caustic potash solution.
3. The volume of the plating tank may decrease over time resulting from loss of methylene chloride. After adjusting the oil seal, methylene chloride may be added back to the bath by additions of Cee-Bee A-215 Additive-S (Product Number 23062). Simply add enough A-215 Additive-S to bring the volume back to its starting level.

PROPERTIES

- Two-phase, yellow/brown liquid with a pungent odor.

PRECAUTIONS

- **Danger!** Contains phenol, strong alkali, chlorinated solvents and other organic solvents. Rapidly absorbed through the skin. Can cause severe burns and may be fatal if exposure is extensive.
- Avoid contact with eyes and skin. Avoid breathing concentrated vapors. Do not use in confined areas. Wear face shield or chemical goggles, rubber gloves and protective clothing.
- For large scale operations, wear full wash rack gear. Wash thoroughly after handling.
- Do not take internally.
- In case of accidental contact, immediately flood area with water for at least 30 minutes. Obtain medical attention. Remove contaminated clothing and wash before reuse.
- For ingestion, do not induce vomiting. Administer large quantities of water. Seek medical attention.
- For inhalation, remove to fresh air.
- **Do not** allow parts to remain at the interface between the upper and lower layers for an extended period of time.
- Before removing bung, loosen slowly to relieve internal pressure.